### **MAIN CHARACTERISTICS**

The electric actuator SA 05 PCU is intended for the motorization of ½ turn valves for industrial purpose. The operating torque is 50 Nm. Of compact and sturdy construction with aluminum case epoxy IP67, The actuator SA is particularly well adapted to the motorization of painted ball and butterfly valves installed in workshop or outside. The SA 05 PCU is provided with a manual device by key and with a 3D visual indicator of position. Functioning 3 points. Proportional control 4-20mA. it is in accordance with the standard EN 15714-2.

### **AVAILABLE MODELS**

Voltages of supply: 230V CA (50-60Hz), 24V CA/CC

### **LIMITS OF USE**

Indication of protection	IP 67	
Room temperature	- 20°C / +70°C	
Duty Factor	S2-70%	

#### **MECHANICAL CHARACTERISTICS**

Gear	Steel cogs handled
Torque	50 Nm
Angle of rotation	90° +/- 5°
Declutch	Without
Manual override	By key

Actuator	SA 05 + PCU		
Voltage	230V CA 24V CA/CC		
Torque (Nm)	50		
Time of operation (s)	17 17		
ISO 5211	F03/F05/F07 Star 14		









### **ELECTRIC CHARACTERISTICS**

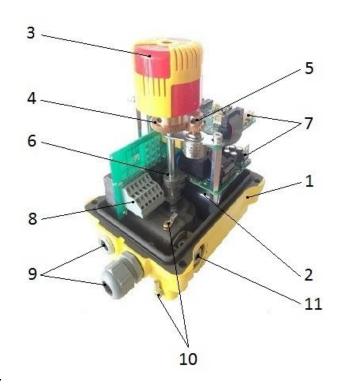
Protection of the motor	Thermal regulation	Resistance heater	resistance 2W
Limit swithes	2 adjustable swithes		2 x P.E. M20x1.5
Auxiliary swithes	2 adjustable dry swithes	Electric connecting	2 X P.E. IVIZUX1.5

Actuator	SA 05 + PCU	
Voltages	230V CA	24V CA/CC
Power consumption (W)	6 W	15 W
Intensity (A)	0,24	1,8

Modifications reserved

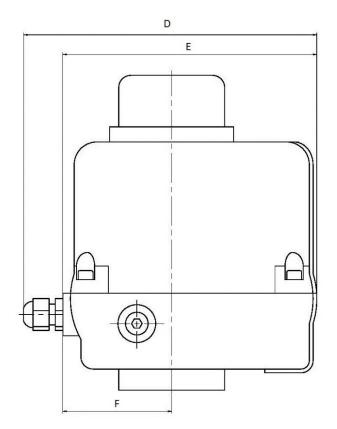
## **CONSTRUCTION**

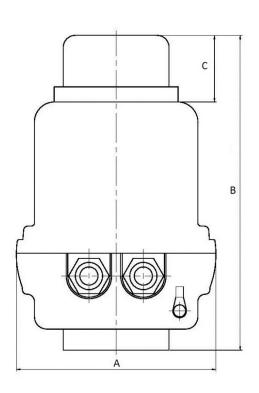
N°	Item	
1	Housing	
2	Electric motor	
3	Position indicator	
4	Wheel	
5	Potentiometer of copy	
6	Cams	
7	Regulation PCB	
8	Terminal block	
9	Cables entrances	
10	Earthing	
11	Manual override	



## **DIMENSIONS (mm) AND WEIGHT (kg)**

Dimensions (mm)	Α	В	С	D	E	F	Weight (Kg)
SA 05 + PCU	132	208	44	194	168	72	4





Modifications reserved

## **SIGNALS OF REGULATION**

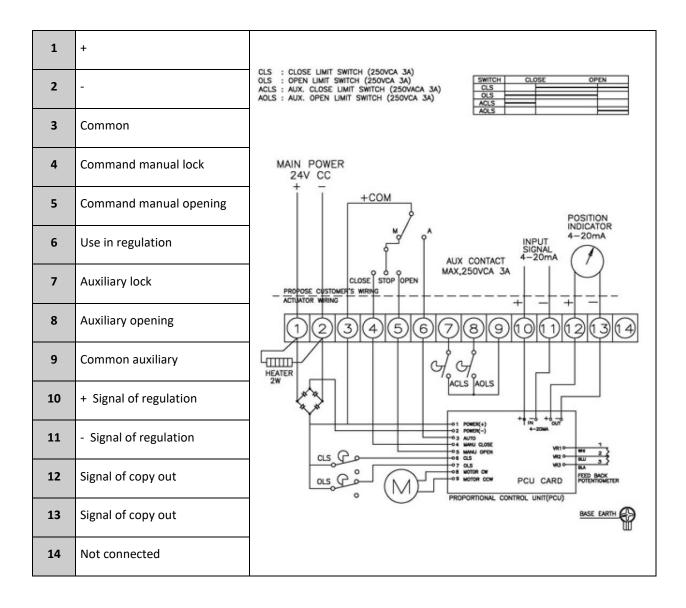
Input signals	Signals of copy
0 - 5 V	
0 - 10 V	
2 - 10 V	4 - 20 mA
1 - 5 V	
4 - 20 mA	

### **WIRING DIAGRAM 230V CA 50Hz**

1	common	CLS : CLOSE LIMIT SWITCH (250VCA 3A) OLS : OPEN LIMIT SWITCH (250VCA 3A) ACLS : AUX. CLOSE LIMIT SWITCH (250VCA 3A) AOLS : AUX. OPEN LIMIT SWITCH (250VCA 3A) ACLS : AUX. OPEN LIMIT SWITCH (250VCA 3A) ACLS : AUX. OPEN LIMIT SWITCH (250VCA 3A)
2	Phase	AOLS : AUX. OPEN LIMIT SWITCH (250VCA 3A)  TP : THERMAL PROTECTOR  230V CA 50Hz
3	Manual command lock	POSITION INDICATOR 4-20mA
4	Manual command opening	MANU AUTO INPUT SIGNAL 4-20mA
5	Use in regulation	CLOSE STOP OPEN MAX,250VCA 3A  PROPOSE CUSTOMER'S WIRING
6	Auxiliary lock	12345678910112
7	Auxiliary opening	
8	Common auxiliary	HEATER ACLS AOLS
9	+ Signal of regulation	CLS OLS OLS OLS OLS OLS OLS OLS OLS OLS O
10	- Signal of regulation	CONDENSER G. B. BASE EARTH CO
11	Signal of copy out	CONDENSER  GENERATIVE  GOVERNMENT  GOVERNM
12	Signal of copy out	PROPORTIONAL CONTROL UNIT(PCU)  PROPORTIONAL CONTROL UNIT(PCU)  POTENTIONETER

Modifications reserved

### **WIRING DIAGRAM 24V CA/CC**



### **PCU BOARD SPECIFICATION**



Name	Spec.
ZERO	Close manual control button / Input module button
SPAN	Open manual control button / Input module button
ASCN	AUTO SCAN BUTTON (ACTUATOR automatic control button) delivered from the factory the resistance value of potentiometer may can be changed if the user modifies its limit setting, Please make sure to press the autoscan button for at least 2 seconds before operating proportional control,

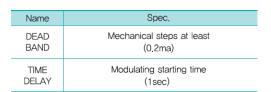


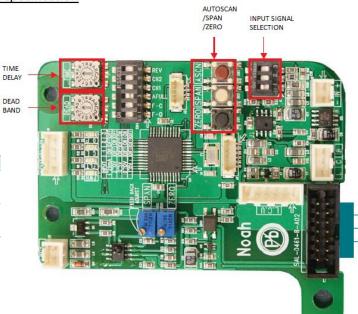
S/W INPUT	1	2	3
4-20mA	ON	OFF	OFF
2 - 10V	OFF	ON	OFF
0 - 5V	OFF	OFF	ON
0 - 10V	OFF	ON	ON
1 - 5V	OFF	OFF	OFF

### PCU Board specification









### **PCU Board**

